



GELOY™ Resin XP7560
Americas: COMMERCIAL

PC/ASA. Excellent weatherability.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield, 50 mm/min	55	MPa	ISO 527
Tensile Stress, break, 50 mm/min	43	MPa	ISO 527
Tensile Strain, yield, 50 mm/min	3.7	%	ISO 527
Tensile Strain, break, 50 mm/min	20	%	ISO 527
Tensile Modulus, 1 mm/min	2460	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	82	MPa	ISO 178
Flexural Modulus, 2 mm/min	2500	MPa	ISO 178
Hardness, H358/30	92	MPa	ISO 2039-1
Hardness, Rockwell R	111	-	ISO 2039-2
IMPACT			
Izod Impact, notched 80*10*4 +23°C	20	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -30°C	8	kJ/m ²	ISO 180/1A
THERMAL			
Thermal Conductivity	0.2	W/m-°C	ISO 8302
CTE, 23°C to 60°C, flow	9.5E-05	1/°C	ISO 11359-2
Ball Pressure Test, 75°C +/- 2°C	PASSES	-	IEC 60695-10-2
Ball Pressure Test, approximate maximum	95	°C	IEC 60695-10-2
Vicat Softening Temp, Rate A/50	113	°C	ISO 306
Vicat Softening Temp, Rate B/50	102	°C	ISO 306
Vicat Softening Temp, Rate B/120	107	°C	ISO 306
HDT/Be, 0.45MPa Edgew 120*10*4 sp=100mm	102	°C	ISO 75/Be
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	86	°C	ISO 75/Ae
PHYSICAL			
Mold Shrinkage on Tensile Bar, flow (2) (5)	0.4 - 0.6	%	SABIC Method



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PHYSICAL			
Density	1.1	g/cm ³	ISO 1183
Water Absorption, (23°C/sat)	0.8	%	ISO 62
Moisture Absorption (23°C / 50% RH)	0.3	%	ISO 62
Melt Volume Rate, MVR at 260°C/5.0 kg	20	cm ³ /10 min	ISO 1133
FLAME CHARACTERISTICS			
UL Compliant, 94HB Flame Class Rating (3)(4)	3.2	mm	UL 94 by SABIC-IP



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	90 - 100	°C
Drying Time	2 - 4	hrs
Maximum Moisture Content	0.05	%
Melt Temperature	250 - 270	°C
Nozzle Temperature	230 - 260	°C
Front - Zone 3 Temperature	240 - 270	°C
Middle - Zone 2 Temperature	230 - 260	°C
Rear - Zone 1 Temperature	220 - 250	°C
Hopper Temperature	60 - 80	°C
Mold Temperature	50 - 70	°C